Machinist
Wall Colmonoy Corporation- Aerobraze Engineered Technologies
Cincinnati, Ohio

Wall Colmonoy, established in 1938, is an international materials engineering company with operations in the U.S. (Cincinnati, OH; Franklin, PA; Oklahoma City, OK; and Los Lunas, NM), Canada, and U.K. The world headquarters is located in Madison Heights, MI.

Wall Colmonoy is looking for a CNC Machinist to work at the Cincinnati Facility. The Machinist is an important member of the manufacturing team and is responsible for machining various parts to the correct specifications using Lathe and Milling machines.

The position reports to the Production Manager.

Responsibilities

- Set-up and machine parts to specifications using tools such as waterjet, lathes and milling machines.
- Read blueprints, drawings, specifications or sample parts to determine dimensions and tolerances of finished work.
- Perform dimensional layout on all machined parts to confirm conformity to prints and other routing instructions.
- Ensure applicable documentation is completed.
- Advanced knowledge of precision measuring tools such as dial and Vernier calipers, ID MICS, depth mics, gauges / fixtures, etc.
- Load and touch off tooling applicable to program.
- Identify multiple surface finishes.
- Debur and stamp parts to specifications.
- Align and secure holding fixtures, cutting tools, jaw attachments, accessories, and materials onto machines.
- Monitor the feed and speed of machines during the machining process.
- Watch gauges, dials, or other indicators to make sure a machine is working properly.
- Able to maintain a clean work area to include preventive maintenance of coolant levels, used oil, sweeping chips, replacement of cutting instruments.
- Able to read production router and determine product to be produced, instructions, specifications, actual machining time, quantities, etc.
- Observes and follows proper procedures for powering on/off machine.
- Able to adjust machine offsets i.e. wear, geometry, cutter comp, work shift, etc.
Read program codes such as G-codes, M-codes, S-codes, F-codes, etc.
Observe all PPE (Personal Protective Equipment) and observe all safety requirements such as machining guards, lifting techniques, slips and falls prevention, etc.

Requirements

- Minimum 5 years experience and/or Vo-Tech Machining Training Certificate.
- Knowledge of Aerospace assemblies and parts (preferred)
- Ability to read and understand instructions; quality control; and safety.
- Effective verbal, written communications skills.
- Basic math and computer skills.
- Must be able to read, evaluate and respond to product specifications and drawings.
- Must be familiar and comfortable with various types of metal cutting machinery (mechanically inclined).
- While performing the duties of this job, the employee is regularly required to stand and use fingers/hands to handle, or feel objects, tools, or controls.
- The employee frequently is required to talk or hear.
- The employee is occasionally required to stoop, kneel or crouch.
- The employee must occasionally lift and/or move up to 50 pounds.
- Reasonable accommodation can be made to enable people with disabilities to perform the described essential functions.

Job Benefits Include:

- Competitive hourly wage
- Medical, Dental, Vision & Life Insurance Available
- 401(k) plan + Employer Match

For more information visit www.wallcolmonoy.com

Send resume with salary history to: jrodenberg@wallcolmonoy.com

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